

Universal Split Roof Assembly Instructions

Tools required: Drill, 1/4" drill bit, Marker, 7/16" ratchet, and 7/16" end wrench

- 1) Place one section of your new universal roof onto your utility vehicle.
- 2) Adjust front to back to your desired mounting location.
- 3) Now mark where the bars are in contact with the roof using a marker.
- 4) Take the roof section off of the vehicle and lay it upside down on a large table.
- 5) Leaving about one inch of seal overhanging the roof edge begin placing the rubber H-Molding onto the roof section.
- 6) Continue to the other end making sure that the H-Molding is all the way on the roof edge.
- 7) Place the second section of roof across from the first on the table.
- 8) Slide the sections together and start the H-Molding onto the front of the roof.
- 9) Keep putting the molding to the top and the bottom of the roof section working your way to the back.
- 10) Place a plastic tab on the front section of the roof and drill 1/4" holes through the roof sections too each side of the H-Molding.
- 11) Place a 1/4" x 3/4" long coarse thread bolt from the top of the roof through and secure with a black cap-nut and washer.
- 12) Repeat steps 10 & 11 for the rear of the roof.
- 13) Being careful to check where the markings are for the bars of your utility vehicle place the remaining plastic tabs on the under side of the storage area the same way you did in steps 10 & 11. (Do not place any tabs where there will be a bar!)

Go to www.premierplasticsmn.com for a link to our assembly video on line.

Premier Plastics
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Phone 218-225-3500

UNIVERSAL UTILITY VEHICLE ROOF W/CARGO AREA

PLEASE NOTE:

- 1. IT IS RECOMMENDED TO REMOVE THIS ROOF BEFORE TRANSPORTING ON ANY OPEN TRAILER OR VEHICLE**
- 2. THE MAXIMUM LOAD CAPACITY OF THE CARGO AREA IS 40 LBS.**
- 3. IT IS RECOMMENDED THAT THIS ROOF BE ASSEMBLED AT AN AMBIENT TEMPERATURE OVER 60 DEGREES**

TOOLS REQUIRED FOR INSTALLATION:

ITEM	DESCRIPTION
1	DRILL
2	1/4" DRILL BIT
3	TAPE MEASURE
4	MARKING UTENSIL
5	TWO 7/16" WRENCHES OR SOCKET WRENCHES

PARTS LIST:

1	4 1 7/8" CLAMP
2	4 2" CLAMP
3	4 1" X 1/4"-28 SS BOLT
4	4 1" FENDER WASHER
5	4 1/4"-28 NYLON INSERT NUTS

NOTE: YOU WILL ONLY USE ONE SIZE CLAMP FOR THIS INSTALLATION. TWO SIZES ARE PROVIDED TO ACCOMMODATE MULTIPLE VEHICLES.

INSTALLATION:

- PLACE THE UNIVERSAL ROOF ON TOP OF THE ROLL CAGE IN THE DESIRED LOCATION FRONT TO BACK CENTERING THE ROOF SIDE TO SIDE
- FIND THE BEST LOCATION ON YOUR VEHICLE FOR THE CLAMPS THAT WOULD ALLOW A ONE INCH WASHER TO BE PLACED FLAT WHEN TIGHTENED INTO PLACE:

NOTE: PLACING THE CLAMPS AS FAR TO THE OUTSIDE OF THE VEHICLE AS POSSIBLE WILL PROVIDE THE BEST END RESULTS.

- CHECK THE SIZE OF THE BARS AT THESE LOCATIONS AND PLACE THE PROPER SIZE CLAMP ON THE BARS. (TWO SIZES PROVIDED)
- MARK THE LOCATION OF THE MOUNTING HOLES FOR THE CLAMPS AND DRILL 4 HOLES WITH A 1/4" DRILL BIT.
- PLACE A FENDER WASHER ON THE 1/4" BOLT AND FEED IT THROUGH THE ROOF FROM THE TOP DOWN FOR ALL FOUR HOLES
- PLACE THE CLAMPS OVER THE BOLTS THEN A FENDER WASHER AND SECURE WITH THE 1/4" NYLON INSERT NUT.

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